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I. Introduction

- Limonin

-triterpenes known as limonoids

- Linomin was first isolated from citrus fruit in 1841¹
- The precise structure of limonin was determined in 1960²
- Several related compounds have been synthesized
- This report describes the first total synthesis of ()-limonin

II. Retrosynthetic Analysis

1) Bernays, Justus Liebigs Ann. Chem. 1841, 40, 317-318; 2) Arigoni, D. et al. Experientia 1960, 16, 41-49.







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PCl₃ chlorination:



mCPBA oxidation:





3) a)Lipshutz, B. H. et al. J. Am. Chem. Soc. 1999,





SOCl₂ chlorination/ isomerization





III. Synthesis

- Dianion formation and SN2:⁵















7) Kato, M. et al. Tetrahedron 1987, 43, 711-722.





TBS protection:



O-acylation:





Total Synthesis of (±)-





Total Synthesis of (±





-	TBAF deprotection (slide 5) followed by cyclization:		

Chemoselective reduction of the C7 ketone was achieved through the use of a single equivalent of a bulky aluminum alkoxide reducing agent (see slide 8)





- TES protection of alcohols at C3 and C7 resulted in a 4.6:1 mixture of diastereomers at C7 favoring the sterically less hindered substrate:



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și⁻⁰s

Silyl enol ether formation (slide 9)





11) Ito, Y. et al. J. Org. Chem. 1978, 43, 1011-1013.







12) Stang, P. J. et al. Synthesis, 1979, 438-440.





• Synthesis of **17**:¹³

13) Hollingworth



III. Synthesis

Stille Coupling:14



14) Han, X. et al. J. Am. Chem. Soc. 1999, 121, 7600-7605.





III. Synthesis

DIBAL reduction, acylation with DMAP (slide 9), deacylation to yield furan ring:







endope







Total Synthesis of (±)





18) Ley, S. V. et al. Synthesis 1994, 639-666.



IV. Summary

- The first total synthesis of racemic limonin has been achieved in 35 steps from geraniol **Key synthetic features:**
- 1) Efficient construction of the limonoid androstane framework with C13 conformation through radical cyclization
- 2) Ketone formation from the *exo* methylene group through epoxidation and nitrile-promoted rearrangement
- 3) Singlet-oxygen cycloaddition to install the epoxylactone moiety
- The synthetic strategy developed should be amenable to synthesizing other related limonoids

